

Bio-fuels Industry in China: Utilization of Ethanol and **Biodiesel in Today and Future**

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content

- Biomass resource for liquid fuel
- Biomass energy utilization technology
- Efforts of the government and other organizations.
- Main constraints





Prediction of Energy in the future

Items \Years	2000	2020	2050
Population (million)	1,256	1,380	1,550
Per Capital GNP (US\$ in 1980)	1,000	2,500	6,000
GNP (billion US\$ in 1980)	1,250	3,450	9,000
Energy Demand (Mtoe)	1,300	2,100	3,780
Oil Demand(Mt)	224	370	660
Energy / GNP (kgoe/US\$)	0.81	0.64	0.46
Energy Saving in Average (%/ year)	3.3	1.0	1.0
Elasticity of Energy Consumption	0.61	0.72	0.61

Oil reserve amount known :17 billion tons, 9.4 billion tons exploitable, 20-30 years.



Existing Bio-ethanol in China





Existing Biodiesel in China

- Fujian Zuoyue New Energy Co.Ltd
 --- 20000 t/y (in operation)
 - ---50000t/y (in Construction)
- Sichuan Gusan Biodiesel Co. Ltd ---20000t/y(in operation)
 - ---50000t/y (in construction)--fujian
- Hainan Zhenghe Biodiesel Co.Ltd
 - ---10000t/y (in operation)



New conversion technology researched in China

- Alcohol from lignin-cellulose
- Alcohol from energy crops
- Bio-diesel from oil-based Plants
- Bio-DME through FT process
- Bio-oil through pyrolysis process



Bio-fuels developed in history

- 6th " Five-year Plan" (1980-1985)
 Bio-diesel from waste by soybean oil production in laboratory
 - Ethanol from cellulose materials in laboratory
- 7th " Five-year Plan" (1986-1990)
 Sweet-sorghum for producing alcohol fuel in a pilot system
- 8th " Five-year Plan" (1991-1995)
 Biomass liquefaction by pyrolysis in laboratory
 Ethanol from cellulose materials in laboratory
 Wild oil plants and their uses for bio-fuels in laboratory
 Strategy Study on liquid bio-fuels in China
- 9th "Five-year Plan" (1996-2000)
 Biomass liquefaction by pyrolysis in laboratory
 Ethanol from cellulose materials at a small pilot
 Wild oil plant and their uses for bio-fuels in a small scale



Alcohol Production from Cellulose in Shanghai



Process: Acid and enzyme hydrolysis Capacity: 600 tons of alcohol/year Location: Shanghai Material: saw dust and rice draws



Biomass liquefaction by thermal pyrolysis process



100kg/h pilot system 东北林业大学

400 t/y pilot system



Biodiesel Production technology by Enzyme Process



Separation system

Conversion system



Oil plants for bio-diesel

Species: *Pistachia Chinesis , Jatrophia Curcas* Plantation Area: 10000 ha Location: Sichuan, Henan, Hunan, Yunnan and Hebei Institute: 3 companies and 3 institutes/universities Capacity for raw oil: 30000 tons/year Investment: 45 million RMB Yuan During: 2001-2005







Alcohol from sweet sorghum

Process: fermentation Capacity: 3000 tons of alcohol/year Location: Shandong, Heilongjiang Institute: 2 companies and 2 institutes Material: sweet sorghum stalk Investment: 20 million RMB Yuan During: 2001-2005



中国农业工程规划设计研究院





Bio-DME through FT process

Process: gasification and FT synthesis Scale: laboratory Location: Guangzhou Institute: Guangzhou institute of Energy conversion, CAS Material:crop residues and saw dust Investment: 400,000 RMB Yuan During: 2003-2005



Financial Input

- GOC's funds
- GOC's loan subsidy
- Local government subsidies
- Private investments

Major Constraints

- 1. difficult to collect the material, for wide distribution
- 2. poor technology industry
- 3. poor competitive of production
- 4. policy and market



"National Plan for Renewable Energy" Principia

Bioethanol Made of Sweet Sorghum:5000T/y. Bio fuel is a very important.It's Bioethanol & Biodiesel Sweet sorghum / Sugar cane / Cassava

Construct big scale Industry of bioethanol and base for energy material supply.

Development of technology for Bioethanol from Sweet sorghum / Sugar cane /Cassava. 2010 Bio liquid fuel output 2Mt/y; 2020 Bio liquid fuel output 10Mt/y. Bio diesel for 1Mt/y.

"中华人民共和国 可再生能源法"

国家鼓励清洁、高效地 开发利用生物质燃料, 鼓励发展能源作物。国 家鼓励生产和利用生物 液体燃料。石油销售企 业应当按照国务院能源 主管部门或者省级人民 政府规定,将符合国家 标准的生物液体燃料纳 入其燃料销售体系。

"The Renewable Energy Law-The People's Republic of China "

The Government encourages the production and utilization of biological liquid fuel. Gas-selling enterprises shall, on the basis of the regulations of energy authorities of the State Council or people's government at the provincial level, include biological liquid fuel conforming to the national standard into its fuelselling system.



Requirements for Co-operation

- Cellulose hydrolysis processes
- Microbe strains for ethanol fermentation
- New technology for bio-diesel
- High efficient Energy plants
- FT synthesis technology for bio-fuels
- Advance biomass gasification processes for FT synthesis
- Biomass pyrolysis liquefaction





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